

# Expand Your Presence at the NIGP Annual Forum and Products Exposition 2024! Reach Attendees Online with an Enhanced Listing!

As you know, the key to success for exhibitors at the **NIGP Annual Forum and Products Exposition 2024** is maximum exposure to attendees. Whether your goal is branding, lead generation, market visibility or all three, you will want to encourage attendees to stop by your booth. The best way to achieve your goals is to let attendees know what you have to offer as well as where you are located in the exhibit hall.

Increase your exposure with premium listing placement, logos, longer company descriptions, product photos with descriptions, and videos designed to draw attention to your listing and help drive traffic to your booth. Purchase an Enhanced Listing today!

	Basic Listing – Included	Enhanced Listing – \$750
Online Listing		
Company Name	•	•
Booth Number	•	•
Website URL	•	•
Company Logo	•	•
Company Profile Banner	•	•
250 Character Company Description	•	•
Links to Social Media Platforms	•	•
Searchable Product and Service Categories	3	6
Products	1	4
Press Releases	1	3
Company Video		1
Additional 250 Characters for Company Description		•
Placement on Enhanced Listing Tab		•
Prime placement above the online exhibitor list, including company logo – a unique benefit limited to only a few!		•

By taking part in this special opportunity, you will reach your target market **before**, **during** and **after** the 2024 event.

To take advantage of this opportunity, contact the NIGP Exhibit Management Team (888)-744-1449 NIGPexhibits@spargoinc.com



## Enhanced Listing Contract NIGP Forum & Products Exposition 2024

Charlotte Convention Center Charlotte, NC August 25-26, 2024

#### **Contact Information**

Company Name				
Contact				
Tel	. Fax	Email		
Address				
City	State	Zip	Country	

### Enhanced Listing Rate

Enhanced Listing - \$750.00

### **Payment Information**

Deposit and Payment	Schedule	Cancellation/Decrease Penalties	Initials
Due with application	– 100%	Through October 19, 2023 – 0%	
Enhanced Listing will not be held or confirmed without deposit. Failure to make payments does not release the contracted or financial obligation of Exhibitor.		October 20, 2023 – April 25, 2024 – 50%	
		After April 25, 2024 – 100%	
oplication to: ocontracts@spargoinc.com	National Institut ATTN: Exhibit M 440 Monticello	<b>s to</b> : te of Government Purchasing, Inc. or NIGP Management	
	Due with application d Listing will not be held or confirmed make payments does not release the obligation of Exhibitor.	omake payments does not release the contracted or obligation of Exhibitor.   oplication to: Mail payments   ocontracts@spargoinc.com National Institu   ATTN: Exhibit I	Due with application – 100% Through October 19, 2023 – 0%   d Listing will not be held or confirmed without deposit. October 20, 2023 – April 25, 2024 – 50%   obligation of Exhibitor. After April 25, 2024 – 100%   Make checks payable to: NIGP   Mail payments to:   ocontracts@spargoinc.com   Mail payments to:   National Institute of Government Purchasing, Inc. or NIGP   ATTN: Exhibit Management   440 Monticello Avenue, Suite 1802

Need Help? Contact:

nigpexhibits@spargoinc.com 888-744-1449

#### **Credit Card Payments:**

Norfolk, VA 23510-2610

An invoice will be sent via email to the primary contact (or billing contact if applicable) listed above. Please follow the payment instructions listed within the email on how to access and pay your invoice. You can also call NIGP to make payment at 703-736-8900 ext 0. Please provide your invoice number at the time of payment.

I, the undersigned, hereby make Application for Enhanced Listing, at NIGP 2024. I am an authorized representative of the company/organization with the full power and authority to sign and deliver this application. The company/organization listed on this application agrees to comply with the NIGP 2024 Rules and Regulations and all policies, adopted by National Institute for Government Purchasing hereafter. Exhibitor agrees to receive all written and electronic correspondence from NIGP, SPARGO, Inc. and official event contractors in reference to NIGP 2024 and future NIGP events. This application will become a contract upon Exhibitor's authorized signature and NIGP's acceptance and approval.

Authorized Signature	. Title
Printed Name	Date